

Work Order ID 65460

January 18, 2011 10:29:53 AM

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Item ID: D205-634-011

Accept

Setup Start

Revision ID:

Stop

Item Name: Skidtube

Start Date: 1/18/11 Start Qty: 1.00

Cust Item ID:

Required Date: 2/03/11 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: CL Date: 1/10/18 Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN D205-634	Rev F

100 0.00



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D205-634-011
CHG 008

0.00

8/10/23

Hydar CL 11-02-16

110 0.00



Packaging

Packaging

Pick Kit

Memo

0.00

7/10
CL 11-02-16

120 0.00



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

8/10/23

7/10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D205-634-011 PAR #: Fault Category: design. Skid tubes NCR: Yes No DQA: Date: 11/03/28
 Resolution: rework Disposition: rework QA: N/C Closed: Date: 11/03/28

NCR: <u>65460</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
11/03/23	10X	- remove craked spacers - replace with new J4202.1 <u>B 67308 (1P)</u> 6TH HOLE FROM AFT	<u>BE</u> <u>11/03/23</u> <u>CP</u> 11.03.23	OK to use 0.045" wall X-BOLT SPACER	<u>BE</u> <u>11/03/23</u>	<u>S</u> <u>11/07/23</u>	<u>CP</u> <u>11.03.23</u> <u>PS/042</u>	<u> </u> <u>11/03/23</u>
		- OK 5 - touch up A/R	<u>CP</u> <u>11.03.23</u> <u>PS/042</u>				<u>CP</u> <u>11.03.23</u>	<u> </u> <u>11/03/23</u>
	issue	cracked x-bolt spacer found in Skid tube, 6th hole from aft. R.C. process → Eng. design. x-bolt wall to thick for swaging.						

NOTE: Date & initial all entries

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Item ID: D205-634-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube

Start Date: 1/18/11 Start Qty: 1.00



Cust Item ID:

Required Date: 2/03/11 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00				1/1/13	1238		
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D205-634-011 Location: _____ PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7				TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D205-634-041	CHG	CHG003		
DESC.	Skidtube	STC	SH96-88		
LOT	B66480	STC	SR00563NY		
MODEL	Bell 205/210/212/214/412/UH-1H	STC			
PATENTS: US #5735484 / CA #2222184 EUROPEAN No. # 0828655				MADE IN CANADA D2729-2	

MF
11-03-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Page 1

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Work Order ID: 65460

Parent Item: D205-634-011

Parent Item Name: Skidtube

Start Date: 1/18/11

Required Date: 2/03/11

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:P 02.08.28 Removed QC5 from Step 5 KJ
 IPP Rev:Q 08-08-12 now @ chg 006 (DSI 9417) DD verf:EC
 IPP Rev R 09.01.28 now chg 007 DSI9417 revB EC verf:DD IPP Rev:S
 10.12.01 as per chg008 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D205-634-041

Manufactured

No

110

Each

1.0000

1

1



Replacement Skidtube

Location

Loc Qty

Loc Code

FG073

1

60743

1

110

Each

3.0000

1

1

K10003

Manufactured

No



Saddle, D205-634-011

Location

Loc Qty

Loc Code

PKG

3

57963

0

62888

3

BE 1/03/23
 B66480 (1K)

64088

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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NOTE: Date & initial all entries